06/09 PERFORMANCE



Site clean-up performance report for **June 2009**

www.dounreay.com

DFR hazard shrinks Destruction of Dounreay's biggest single hazard reached by 5000 litres

Destruction of
Dounreay's biggest
single hazard reached
a milestone on June
16 when the 30th
batch of liquid metal
from the experimental
fast reactor was
destroyed.

Thirty batches is equivalent to some 5000 litres.

The milestone was reached a month ahead of schedule and earned the site a performance based incentive.

"The legacy of sodium and potassium in the reactor is the second highest hazard for the entire NDA estate," explained Mike Brown, reactors decommissioning unit manager.

"Its safe removal and destruction is a huge step towards completing one of the major decommissioning milestones the site has to manage."







months until shutdown

Monthly Performance Report- June 2009 **Monthly Performance Report**- June 2009

Page 3

June 2009

Year to-date

Year to-date

Dounreay Site Restoration Ltd

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REPORT

without a Lost Time Accident (LTA) £2500 to Dounreay **Communities Fund** for each month

£30.0K

£25.0K

£22.5K

£20.0K

£17.5K

£15.0K

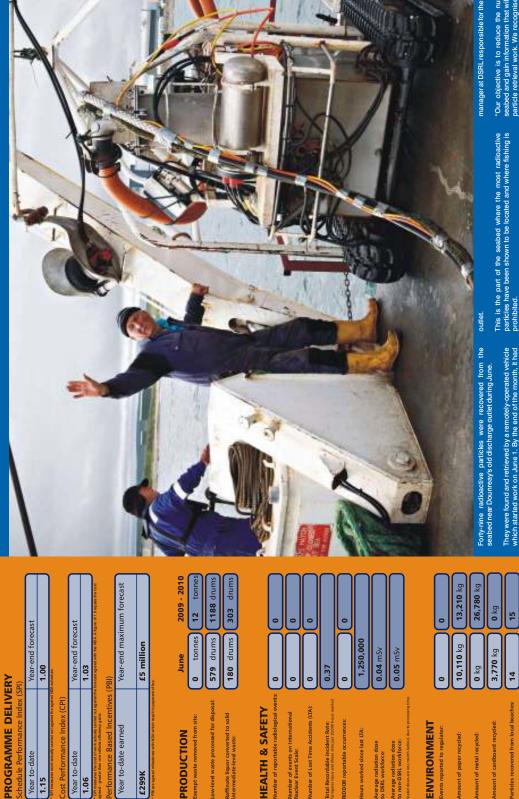
£12.5K

£10.0K

£7.5K

£5.0K

£2.5K



ber of Lost Time Accidents (LTA):

worked since last LTA:

ENVIRONMENT

Average radiation dose to non-DSRL workforce:

HEALTH & SAFETY

fear to-date earned

PRODUCTION

They were found and retrieved by a remotely-operated vehicle which started work on June 1. By the end of the month, it had

Of the 49 particles recovered, nine were sufficiently radioactive to be classed as "significant" on a scale drawn up by independent experts and based on potential health effects.

The work is being carried out by a local contractor, Fathoms Ltd.

"We are focusing this year on a seabed area of 7.5 hectares to the north and west of the old dischage outlet where independent experts have assessed the most radioactive particles are located," said Phil Cartwright, the project

"Our objective is to reduce the number of particles on the seabed and gain information that will assist planning of future particle retrieval work. We recognise we cannot remove all of the significant particles from the seabed, but in removing as many as we can we should reduce the numbers that wash

Total = £7,500

WKAEA A UKAEA company

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PEOPLE

Intermediate level waste

Good progress has been made with the infrastructure associated with construction of the D3900 intermediate-level waste treatment plant and store. The electrical sub station housing unit is now in place.



A total of 130 transports on-site of flasks containing intermediate-level waste from decommissioning were carried out.

Dounreay Cementation Plant (DCP) successfully processed a further 8.7 m3 of raffinate liquor from research reactor fuel reprocessing, taking the total for the year to 25 m3

DFR

The 30th batch of liquid metal to be removed from the primary circuit of Dounreay Fast Reactor was successfully destroyed.

PFR

Hand-over of the new pipeline from the PFR sodium tank farm to the sodium disposal plant was expected to take place at the end of first week in July.

The commencement of the reactor top redundant asbestos and PVC cable removal has been delayed as a result of finding unexpected unmarked live cables on the same cable trays as the redundant cables.



Fuel Cycle Area

Two more gloveboxes from decommissioning of the D1200 labs were decontaminated successfully in the D2900 cleanup centre. In the labs, removal of the cell walls in line1-8 of lab 77/78 is complete.

Removal is underway of the cell roof covering in the D1217 post-irradiation examination facility.

The 13th drum of DFR breeder was declad and 49 flask moves

of intermediate-level waste carried out in a waste handling facility.

Preparatory work was completed for decommissioning of billet line B in the uranium recovery plant.

Environment

Fourteen particles were recovered at Sandside Beach until June 16 when consent for access was withdrawn.

The new RSA Authorisation application paperwork is almost complete, and on programme to be submitted to SEPA in September 2009. A document has been produced which sets out the scope of work to determine a new RSA environmental monitoring programme, commensurate with DSRL decommissioning activities. This should have a significant reduction in discharge authorisation limits.

Health and Safety

By the end of June, the site had gone 1.25 million man-hours, or 123 days, without a lost-time accident.

DSRL's emergency team and the site emergency centre supported the neighbouring Vulcan nuclear site during its annual demonstration exercise, Lonestar 09, on June 17.

Advice has been issued and posters displayed about actions that staff can take to minimise

their risk of catching the H1N1 swine flu virus. DSRL sickness absence rates are normal for the time of year.

The latest site safety challenge – to complete 60 days without a non-compliance of fire safety rules – was reset on June 29 when some wood in a drain duct smouldered during hot work in the vicinity and set off a fire alarm.

The British Safety Council carried out a week-long assessment of safety practices at Dounreay against its five-star award scheme.

Other

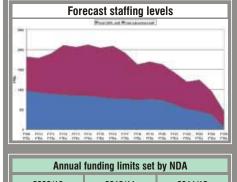
DSRL's engineering assurance manager visited Sellafield to explore opportunities to exchange information on engineering best practice with the chief

engineer, Sellafield Sites Ltd. A large number of areas of common interest were identified and a follow-up meeting is planned at Dounreay.

UKAEA carried out a survey of all staff in the group, including employees of DSRL.

A seven-minute video, Countdown to Closure, was released by DSRL. It can be viewed at: www.dounreay.com

Site closure programme at-a-glance



Annual tunding limits set by NDA			
2009/10 (confirmed) £156.7 million	2010/11 (provisional) £154.8 million	2011/12 (provisional) £183.7 million	

Date	Milestone	Cumulative cost
2010	MTR reprocessing plant decommissioned	
2013	Bulk liquid metal destroyed at DFR	
2014	LLW disposal site opens	
2016	Breeder removed from DFR	
2018	High-active liquor tanks emptied	
2021	Fast reactor reprocessing plant decommissioned	
2023	Shaft and silo emptied	
2025	All redundant facilities cleared	Interim End State - £2.6 bn
2027	Low level waste site capped	
2057	Intermediate-level waste removed	
2078	Fuel and waste stores cleared	
2294	All land available for re-use	End State - £3.2 bn

Industry day for bidders — Winter 2009
 Tendering — Autumn 2010
 Preferred bidder — Spring 2011
 New company takes over DSRL — Autumn 2011

NDA competition for DSRL





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